

100

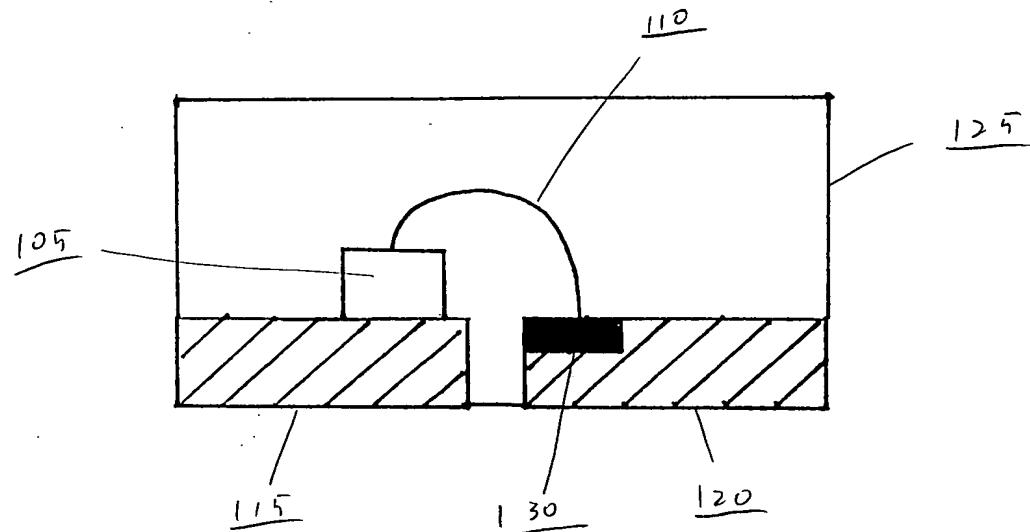


Figure 1

200

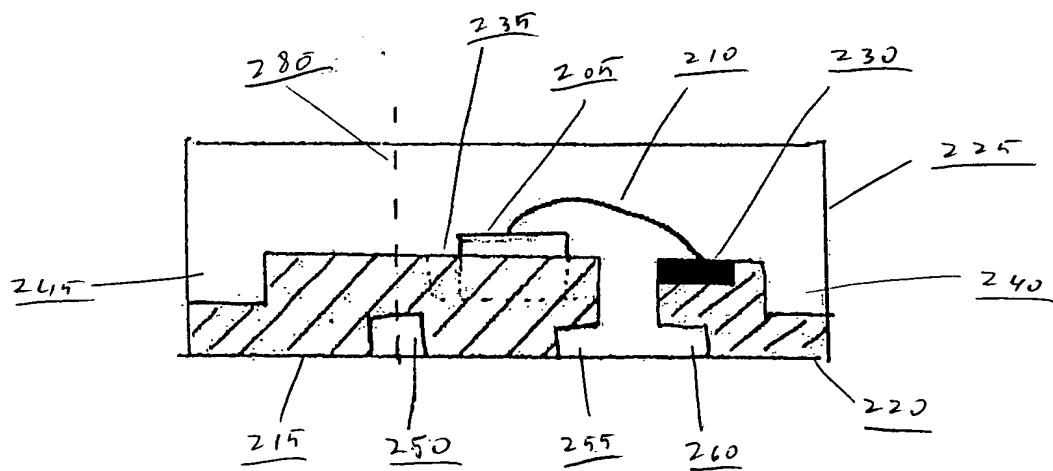


Figure 2

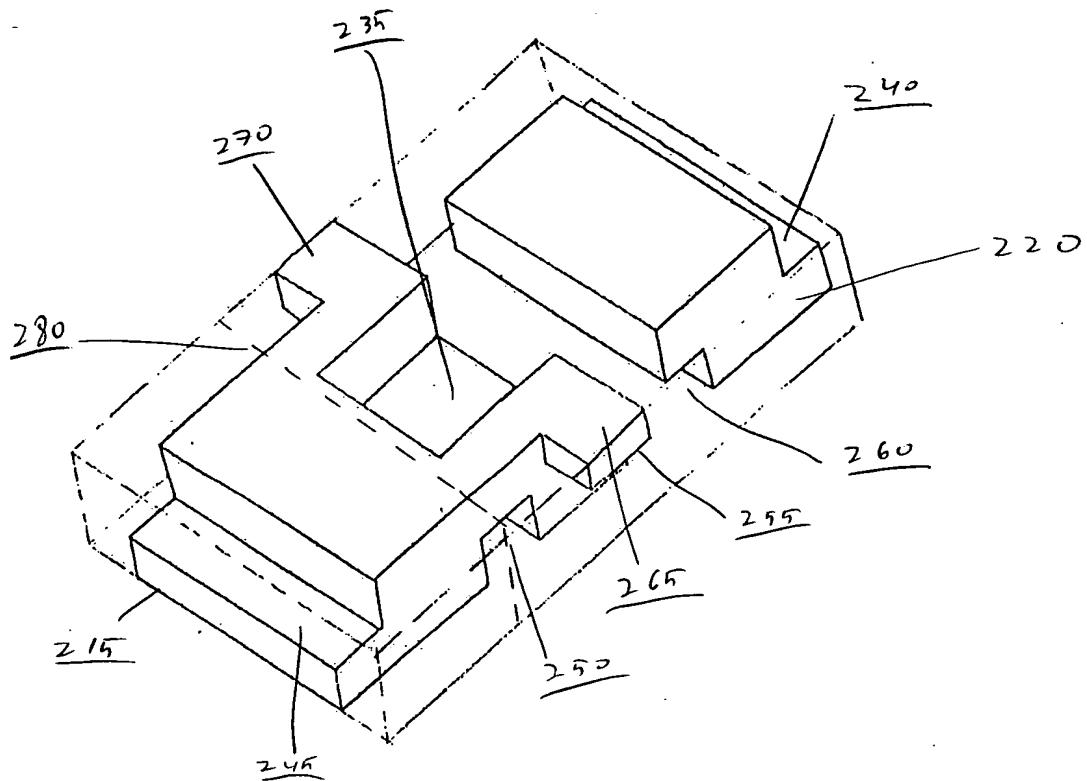


Figure 3

4100

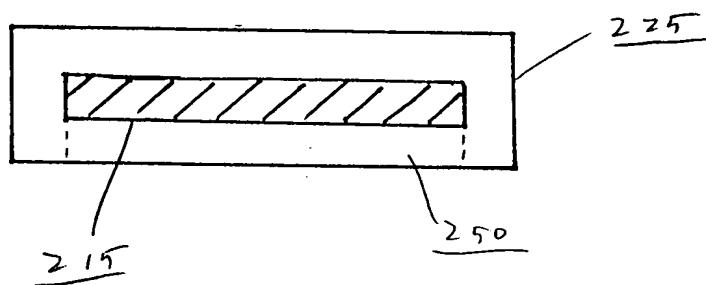


Figure 4

500

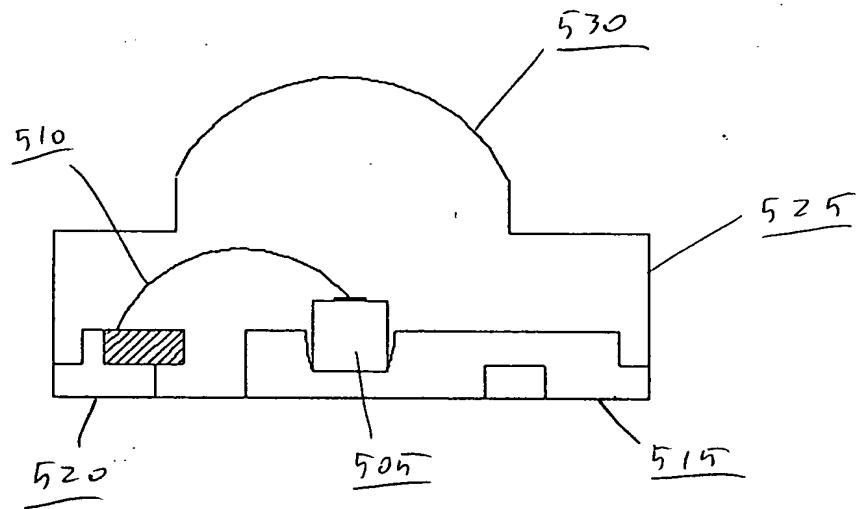


Figure 5A

530

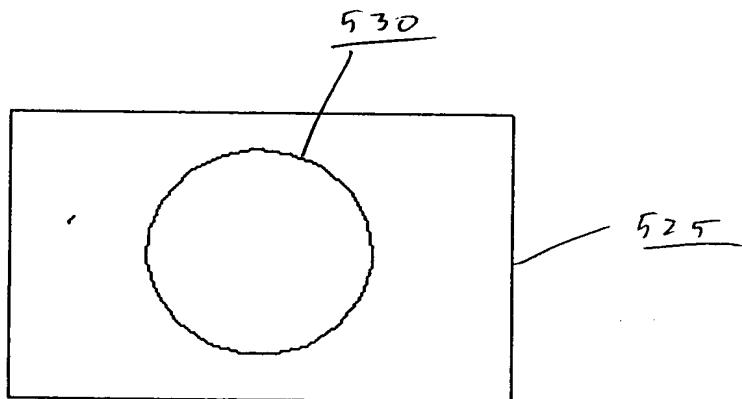


Figure 5B

600

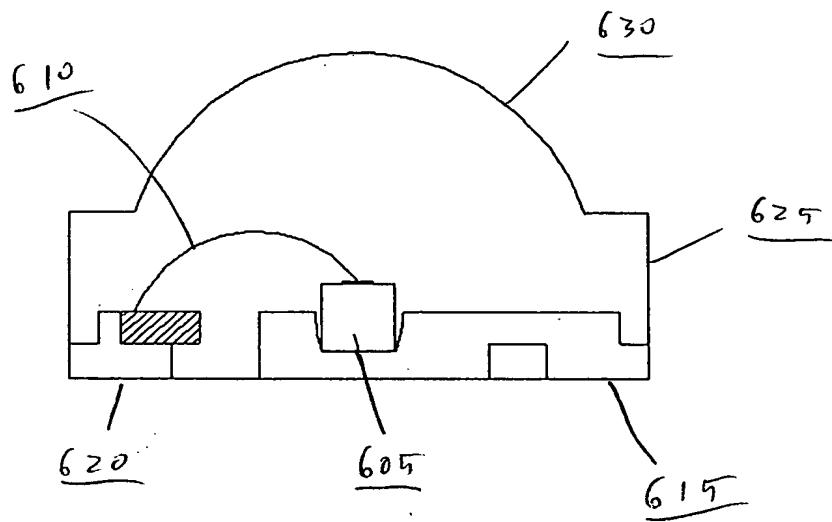


Figure 6A

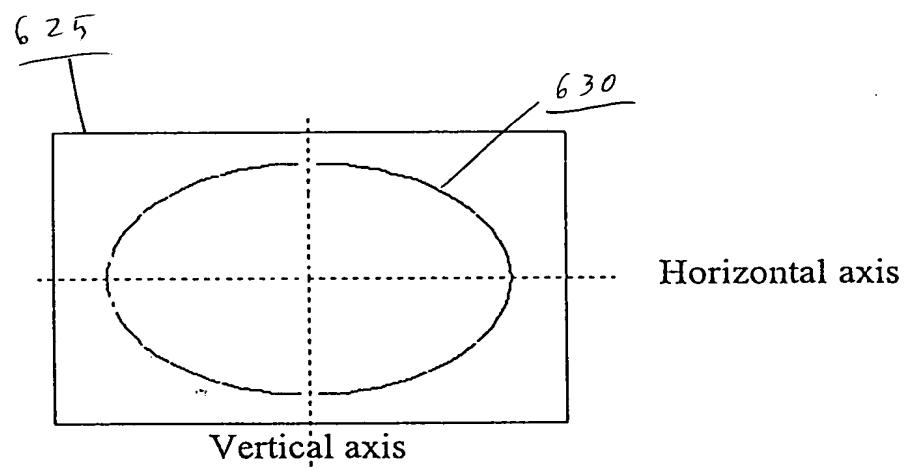


Figure 6B

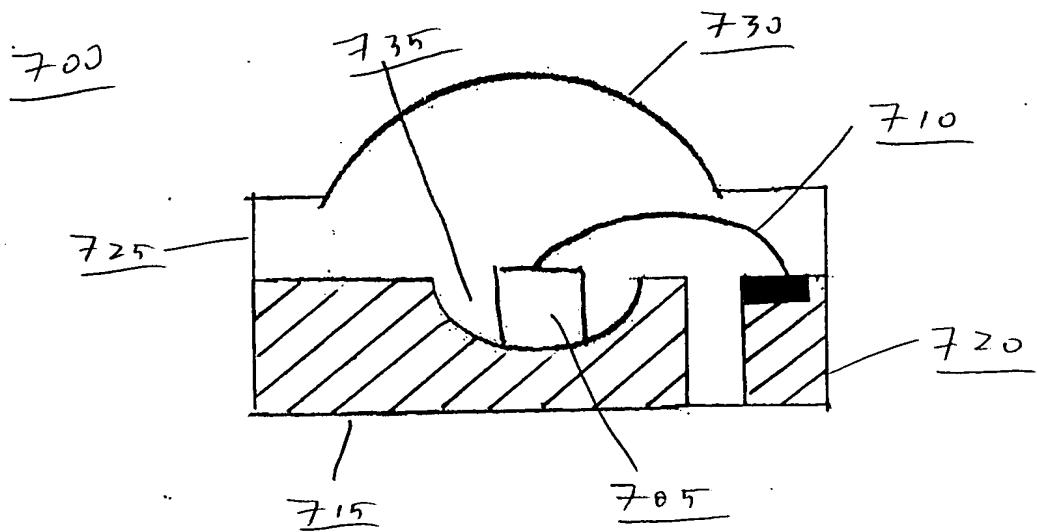


Figure 7

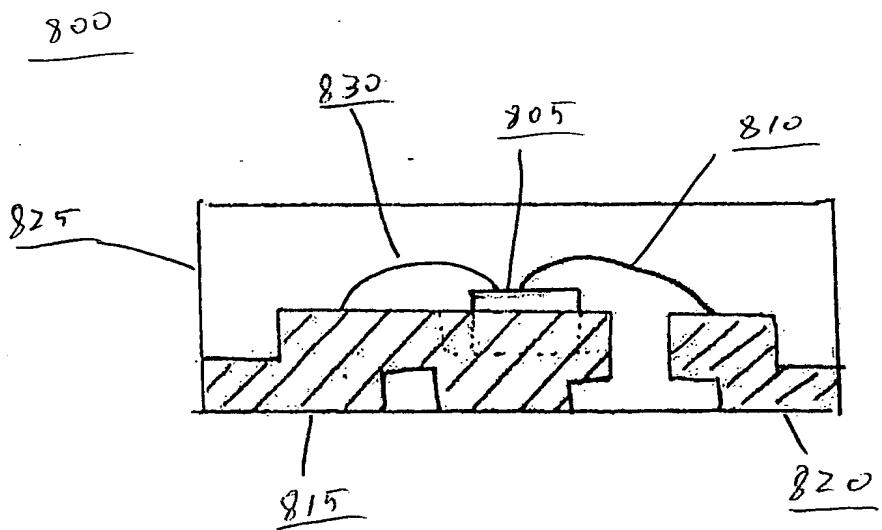


Figure 8

900

910
Couple a light source to a first lead frame segment of a lead frame

920
Couple a wire bond to the light source and a second lead frame segment of the lead frame

925
Coupling a second wire bond to the first lead frame segment and the light source

930
Encase the light source, the wire bond, and a portion of the lead frame in a translucent epoxy cast

940
Form a shaped portion of the translucent epoxy cast incident to the light source

950
Dye the translucent epoxy cast with a color tinting

960
Diffuse at least a portion of the translucent epoxy cast

Figure 9